



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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RBH9807
Job Sheet 184018



Part No: RBH9807

Job Qty: 1 ea

Part Name: Main Transmission Drain Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/9/18

Created By: Logan David

Type: SOLD

"Switch W/O" ---- re-identify

Description: Remove Rev PO , Order 8169 10-09

Note: RBH9807 REV.1A IPP REV:A 18.07.19 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		10/9/18	0.00	0.00	Start Up Small Fab-4		MLL
110	QC	1 pcs		10/9/18	0.00	0.00	QC5		SB
130	Packaging	1 pcs		10/9/18	0.00	0.00	Packaging3-2		MLL
140	QC21-FG	1 Ea		10/9/18	0.00	0.00	QC21		MLL

Part Op
Descriptions: **130** - Identify and Stock

21
9-80

OCT 09 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9807-PO	Main Transmission Drain Tool	1 Ea (1 ea)	90-Start up Operation	5115594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBH9807	1	1	0

Part Specifications

Specifications could not be found.

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Container No: S116552

Part: FBH9807

Job No: 184018

Serial No/Batch: S116552

Revision: 1A

Inspector:

Exp Date:

Instructions:

Date: 10/09/18



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RBH9807-PO
Job Sheet 182579



Part No: RBH9807-PO

Job Qty: 1 ea

Part Name: Main Transmission Drain Tool



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 10/3/18

Created By: Patrick Lussier

Type: SOLD

Description:

Note: DWG RBH9807 Rev. 1A IPP Rev. A 18.08.28 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		10/3/18	0.00	0.00	Purchasing		
110	Packaging	1 pcs		10/3/18	0.00	0.00	Packaging2		
120	QC	1 pcs		10/3/18	0.00	0.00	QC6		
140	QC	1 pcs		10/3/18	0.00	0.00	QC5		
150	Packaging	1 pcs		10/3/18	0.00	0.00	Packaging3		
160	QC21-FG	1 Ea		10/3/18	0.00	0.00	QC21		

Part Op **100** - Issue PO to ARROW TECH MACHINE WORKS P/O: _____ MANUFACTURE RBH9807 AS PER DWG -
Descriptions: Certificate of conformity is required

PO Details

Arrow Tech Machine Works (arr002-vu)



PO No: PO040860

Line No: 3

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBH9807p	Main Transmission Drain Tool	1 pcs (1 ea)	100-Purchasing	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBH9807p	1	0	0

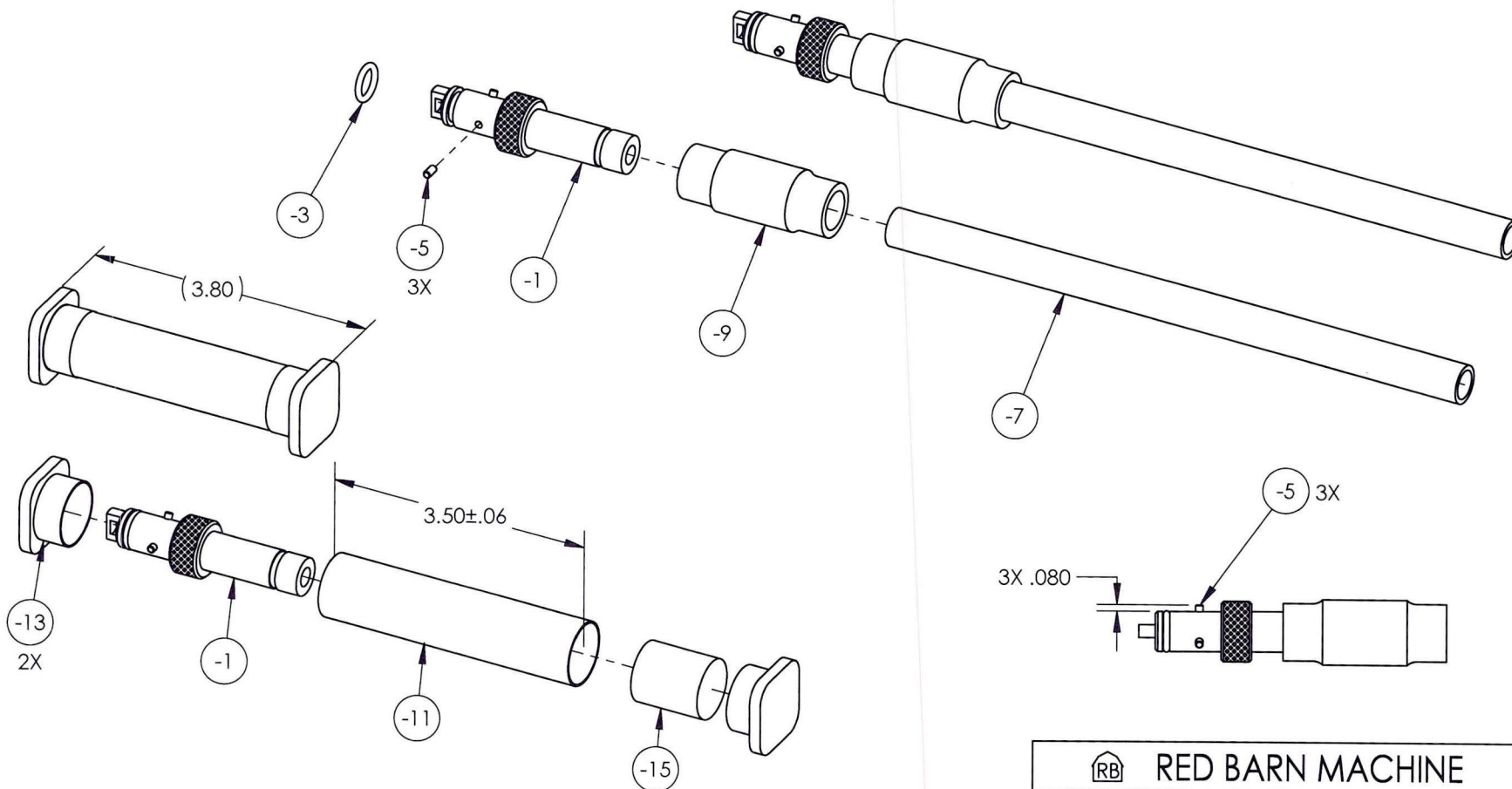
Part Specifications

Specifications could not be found.

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED -1 Ø.402 CYLINDRICAL FEATURE PER G.E.	5/9/2011	RJC	RW
1	MODIFIED -1 TO WORK WITH COUPLING, ADDED COUPLING, DELETED CRIMP HOSE CLAMP AND HEAT SHRINK. ADDED -11, -13, -15, EXPLODED VIEWS, AND UPDATED BOM.	7/27/2012	JAG	
1A	-11 CH'D DIM WAS 3.60 IS 3.50. -15 CH'D MATERIAL TO NEW PIG CORP. #PAD210. -1 CH'D Ø.750 TO REFERENCE. CH'D DIM WAS Ø.250 2.700 IS Ø.250 2.70 MAX.	2/5/2014	DPD	RW



ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	QUILL	6061	Ø3/4 X 2-7/8	2
		B/O	-3	1	O-RING	VITON	Ø13mm OD x 2mm WIDTH MCMaster-CARR #9263K173	1
		B/O	-5	3	DOWEL PIN	S.S.	Ø3/32 X 3/16 MCMaster-CARR #90145A433	1
		B/O	-7	1	HOSE	VINYL	Ø1/2 O.D. x Ø3/8 I.D. x 6ft KURI-TECH #K010-0608	1
		B/O	-9	1	COUPLING	NICKEL-PLATED BRASS	Ø1/2 MCMaster-CARR #51495K116	1
		B/O	-11	1	TUBE	POLYETHYLENE	Ø.79 MCMaster-CARR #2044T45	1
		B/O	-13	2	CAP	VINYL	Ø.79 MCMaster-CARR #2044T65	1
		B/O	-15	1	FOAM	POLYESTER/POLYURETHANE	Ø3/4 X 1 NEW PIG CORP. #PAD210	1

RED BARN MACHINE	
TITLE	
MAIN TRANS. DRAIN TOOL	
DWG NO.	REV
RBH9807	1A
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D. Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT
.XX ± .01 OR .015R ANGLES ± 5°	TREAT
	FINISH
	SPEC
1. BREAK ALL SHARP EDGES .015 x 45°	
OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER	
PLATING	
SCALE 1:2	DATE 12/9/2010
SHEET 1 OF 2	



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Production Requirements Planning

Part No	Part Status	Standard Job Quantity	Related Parts	Name	Lead Time	Min Inv	Max Inv	Rework Inventory	Inv WIP	Inv FG	Max Job Quantity		Past Due	10/1/2018	10/8/2018	10/15/2018	10/22/2018	10/29/2018	11/5/2018	11/12/2018	11/19/2018	11/26/2018					
RBH9807	Active	1	2044T45 2044T63 51495K116 90145A433 9263K173 K010-0608 PAD2010 RBH9807-1	Main Transmission Drain Tool	1	0	0	0	0	0	0	Customer Releases	0	0	0	0	2	0	0	0	0	0					
												Forecast	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0
												Net	0	0	1	1	0	0	0	0	0	0	0	0	0	0	0
RBH9807-PO	Active	1	RBH9807p	Main Transmission Drain Tool	1	0	0	0	1	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0					
												Forecast	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	1	0	1	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	1	0	0	1	0	0	0	0	0	0	0	0	0	0
												Net	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0
RBH9807-1	Active	0	M6061T6R0.750	Quill	0	0	0	0	0	0	0	Customer Releases	0	0	0	0	0	0	0	0	0	0					
												Forecast	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Job Demand	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Net Demand Job	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Parent Demand	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Scheduled	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
												Net	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

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